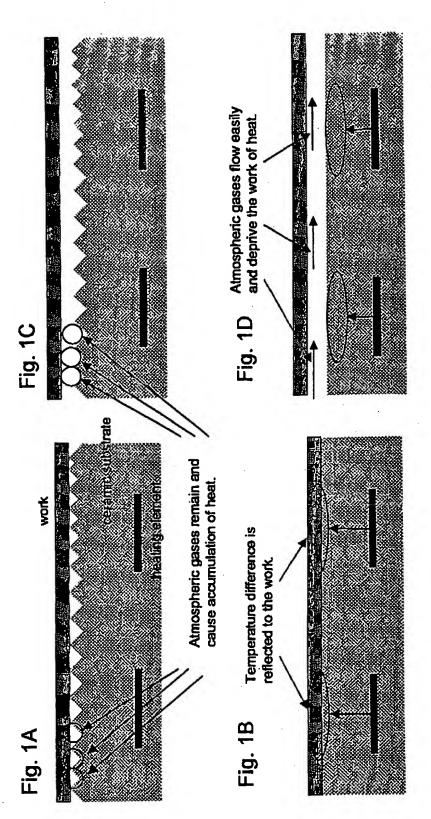


The surface roughness is too large (Figs. 1A and 1C)
The surface roughness is too small (Figs. 1B and 1D)

The work contacts with the work-heating surface (Figs. 1A and 1B)

The work is held apart from the work-heating surface (Figs. 1C and 1D)



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